

Technical Data Sheet

Ferro Pp TPP20AE61HB

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Talc, 20% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Heat Stabilized	• Homopolymer	
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.06	1.06 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	4700 psi	32.4 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	20 %	20 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	310000 psi	2140 MPa	
Tangent : 73°F (23°C)	345000 psi	2380 MPa	
Flexural Strength (Yield, 73°F (23°C))	7400 psi	51.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.50 ft·lb/in	27 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	9.2 ft·lb/in	490 J/m	ASTM D4812
Gardner Impact	10.0 in·lb	1.13 J	ASTM D5420

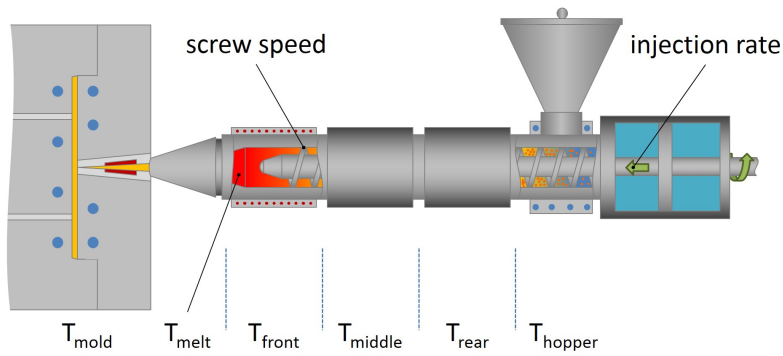
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	255 °F	124 °C	
264 Psi (1.8 Mpa), Unannealed	180 °F	82.2 °C	

Additional Information			
Filler Content, ASTM D2584: 20%			

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.